# Manufacturing Safety Council Governance Structure

#### **PREAMBLE**

This is a living document that may only be changed by consensus of the Manufacturing Safety Council.

#### MISSION

 The mission of the Manufacturing Safety Council is to define and drive the Safety Operating System to deliver world-class safety results.

#### **PURPOSE**

The purpose of the Manufacturing Safety Council is to Define, Monitor, Measure, Analyze, and Improve Continuously (DMAIC) the Safety Operating System (SOS), including:

- Define System/standards
- Measure results
- Analyze data
- Measure conformance
- Continuously improve
- · Control the Safety Operating System

#### **ACTIVE MEMBERS**

VP North America Manufacturing
Manufacturing Director, Car Assembly
Manufacturing Director, Stamping
Manufacturing Director, Engine
CAW H&S Coordinator, FOC
Company Co-Chair, NJCHS
Managers, Occupational Health & Safety
Executive Engineer, PTO Manufacturing Engineering

Manufacturing Director, ACH
Manufacturing Director, Truck Assembly
Manufacturing Director, Transmission
UAW Co-Chair, NJCHS
Labour Affairs Planning Manager, FOC
Director, Occupational Health & Safety
Director, VO Manufacturing Engineering
Director, MP&L

#### RESOURCE MEMBERS

Subject Matter Experts, as appropriate Regional Safety & Security Managers UAW International Representatives, NJCHS Ford Safety Engineers, NJCHS UAW International Representatives, Servicing Ford Land Research & Engineering (R&E) Ford Customer Service Division (FCSD)

### **OVERALL GOVERNANCE STRUCTURE**

Manufacturing Operating Committee – Monthly			
Manufacturing Safety Council – <i>Monthly</i>			
UAW-Ford NJCHS - Monthly	ACH-LLC SPRB – Quarterly	CAW Master Health & Safety Committee	
Local Facility Operating Committees – Daily			
Local facility Safety Process Review Boards - Monthly			

# MANUFACTURING SAFETY COUNCIL GOVERNANCE STRUCTURE

## **ROLES AND RESPONSIBILITIES**

#### ROLES AND RESPONSIBILITIES WITH RESPECT TO THE MANUFACTURING SAFETY COUNCIL:

- Overall responsibility to implement and support strategies and objectives to reduce employee injuries and illnesses in North America.
- Assist in the communication of health and safety objectives and strategies.
- Provide tools, coaching and other support as appropriate to enable the implementation of Health and Safety objectives and strategies.
- Serve as a resource in meeting Health and Safety goals and objectives.
- Drive joint NJCHS.
- Ensure adequate resources in the manufacturing operations to implement the strategies and objectives agreed upon in the Manufacturing Safety Council.
- Agree on strategies and timing for improvement actions in the manufacturing operations.
- Monitor the performance of the manufacturing operations and the implementation of strategies and improvement plans
- Review and direct the analyses of data for formulation of health and safety strategies and timing.

#### ROLES AND RESPONSIBILITIES OF THE MANUFACTURING DIRECTORS:

- Generate alignment within all manufacturing groups with the agreed upon strategies and objectives.
- DOM interventions, post-incident.

#### **ROLES AND RESPONSIBILITIES OF THE JOINT MEMBERS:**

- Review for concurrence and timing respective UAW and CAW contractual commitments, work plans supporting health and safety strategies.
- Monitor and support UAW and CAW Health & Safety Representatives and Company Safety Engineers at the local level.

#### ROLES AND RESPONSIBILITIES OF THE MANUFACTURING ENGINEERING REPRESENTATIVES:

- Follow up and monitoring for engineering-led or assisted corrective actions and strategies to improve health and safety.
- Develop strategies for improvement of health and safety performance with respect to new model programs and launches.
- Provide input into new or modified standards for production and facility equipment.
- Monitor the performance of construction contractors and the implementation of strategies and improvement plans to prevent contractor injuries and illnesses while working on Ford projects.

#### ROLES AND RESPONSIBILITIES OF OCCUPATIONAL HEALTH AND SAFETY:

The OH&S Office is responsible for:

- Monitoring and evaluating employee health and safety issues.
- Staying abreast of technical developments and governmental activities.
- Developing policies, procedures, standards and systems to protect employee health and safety for review/approval by the Council
- Providing technical expertise; conducting audits, measuring performance, reporting to management, and the Manufacturing Safety Council.
- Recommending appropriate actions as needed for sustainable improvement in health and safety.

#### **RESOURCE MEMBERS:**

- Serve as subject matter experts, bringing expertise from staff or local levels
- · Fulfill job responsibilities as specified under relevant contracts and policies
- Create and distribute meeting minutes and agendas

# MANUFACTURING SAFETY COUNCIL GOVERNANCE STRUCTURE

## **PROCEDURES AND OPERATIONS**

- One meeting per month will be held by the Manufacturing Safety Council
  - A small group strategy meeting will be held in addition to the monthly meeting at the direction of the MSC.
- The meeting dates for the upcoming year will be established by the end of December of the prior year.
- Decision making in the Council meetings.
- Meetings will begin and end on time.
- Each meeting will follow a pre-established agenda.
- All electronic communication devices must be on vibrate mode. Members receiving calls are to leave the meeting during the call.
- All meeting minutes will be typed and maintained by the appropriate resource member.
- All active members are expected to attend and report out during the meeting on status relative to the Manufacturing Safety Council work plan and any initiative or issue matrices used.
- Meetings will be conducted using Webex for participants who cannot attend in person.
- Meeting documents will be posted in a Team Connect site for viewing prior to the meeting.
- A Manufacturing Safety Council work plan matrix will be maintained, providing the status of activities.
  - The basis for the work plan is the strategies and objectives agreed upon
  - Other assignments will be documented in issue matrices as directed by the Safety Champions
  - An accomplishment list will be constructed on a rolling basis and maintained by the appropriate resource member.
- Systematically track performance of joint health and safety metrics and review progress toward objectives.
- All announcements, decisions and policies will be disseminated using policy deployment methodology.
- The Manufacturing Safety Council Charter will be reviewed annually during the fourth quarter.

# MANUFACTURING SAFETY COUNCIL GOVERNANCE STRUCTURE

We, the undersigned, agree to follow this charte Manufacturing Safety Council:	er dated January, 2010, with respect to the operation of the
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J. P. Tetreault, Vice President NA Manufacturing	Jose Islas, Manufacturing Director Car Assembly
LUP Kusso	Jeffwore
W. P. Russo, Manufacturing. Director Engine	J. C. Wobd, Marlufacturing. Director Truck Assembly
AAK	Sem Wille
P. P. Kosaian, Manufacturing Director Stamping	<ul> <li>K. Williams, Manufacturing. Director</li> <li>Auto Transmission</li> </ul>
N. A Broggi, Manufacturing Director ACH	D. G. Brooks, Assistant Director National Ford Department, UAW
CAW National H&S Coordinator Ford of Canada	R. A. Cook, Labour Affairs Manager Ford of Canada
C. D. Petersen, Ford Co-Chair NJCHS	G. M. Stone, Director OHS
H. M. Tarrant, Manager	D. C. Brecht, Manager
OHS	OHS
M. S. Jones, Manager OHS	L. G. Cash, Director VO Manufacturing Engineering
	Ham Stea
S. B. Carl, Executive Engineer PTO Manufacturing Engineering	P. Stec, Director MP & L, North America